



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2932-2RLC
Job Sheet 167726



Part No: D2932-2RLC

Job Qty: 2 ea

Part Name: Saddle RH Out, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 12/8/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Rev C.

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/17	12/7/17	0.00	0.00	Start Up Machining		FK-17-12-8
100	CNC Vertical Machining	2 pcs	12/7/17	12/7/17	0.46	2.30	HAAS 1		FK-17-12-8
110	Mill Conv	2 pcs	12/7/17	12/7/17	0.00	2.30	Mill Conv 1		FK-17-12-8
120	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC1		FK-17-12-8
130	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC8		EA 14-12-11
140	HandFinish	2 pcs	12/7/17	12/7/17	0.00	0.17	HandFinish1		2017-12-12-25
150	SprayPaint	2 pcs	12/8/17	12/8/17	0.00	0.21	Spray Paint		AB JAN 05 2018
160	QC	2 pcs	12/8/17	12/8/17	0.00	0.00	QC14		11 JAN 10 2018
170	Packaging	2 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3	ST405	AT 2018-01-10
180	QC21-SA	2 Ea	12/8/17	12/8/17	0.00	0.00	QC21		

Part Op 100 - Program part number and batch number.

Descriptions: 110 - Machine Keyway and inspect per attached dimension sheet

150 - (Boeing primer and same paint as float skid tubes). Prime per QSI005 4.2.1.3.3 BATCH: 5018940 Paint

per QSI005 4.2.2.4

Prime 138408

Paint 138669

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D6101-003	2	18	0	0

Part Specifications

Specifications could not be found.

Plex 11/6/17 10:30 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S018940



Saddle RH Out, 206

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PART NO:
Revision:
Operation:
Change No:

D2932-2RLC

Start up Operation

Mfg Date: 12/08/17 Job No: 167726
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9-08
44
102402 30

DART AEROSPACE LTD	Work Order:	
Description: 206 Saddle, Outboard, Right side	Part Number:	D2932-2
Inspection Dwg: D2932 Rev. C	Page 1 of 1	

Inspect dimensions highlighted on inspection sheet drawing D2932 Rev. C and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.100	0.140		.116	.116				
B	0.100	0.140		.115	.116				
C	0.100	0.140		.118	.117				
D	0.210	0.230		.225	.224				
E	1.245	1.255		1.250	1.250				
F	1.245	1.255		1.250	1.250				
G	2.495	2.505		2.500	2.500				
H	0.510	0.515		.511	.511				
I	1.572	1.582		1.577	1.577				
J	2.495	2.505		2.500	2.500				
K	0.257	0.262		.257	.257				
L	0.312	0.317		.312	.312				
M	0.235	0.240		.238	.238				
N	0.100	0.140		.120	.119				
O	0.540	0.560		.549	.548				
P	0.490	0.510		.500	.499				
Q	3.715	3.725		3.720	3.720				
R	2.470	2.510		2.497	2.497				
S	0.240	0.270		.258	.258				
T	0.100	0.180		.135	.135				
U	1.625	1.635		1.630	1.630				
V	1.362	1.372		1.367	1.367				
W	0.316	0.321		.316	.316				
X	1.125	1.145		1.135	1.135				
Y	1.565	1.585		1.575	1.575				
Z	0.178	0.198		.188	.188				
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject				✓	✓				

Measured by: <u>LSK</u>
Date: <u>17-12-8</u>

Audited by: <u>B.P</u>
Date: <u>17-12-11</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.12.12	Re-format; Added Dim. X-Y, DT8683, DT8686, DT8690	KJ/RF	
C	07.03.21	Revised per drawing revision C	KJ/JLM	